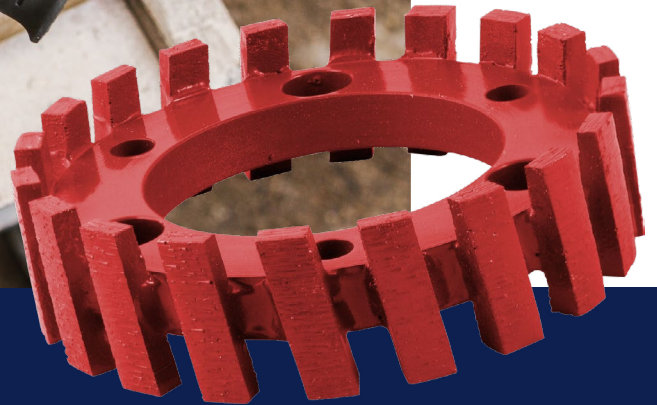




Drilling, Milling & Cutting

- Drainboard Tools
- Drillers
- Diamond Wires
- Finger Bits & Router Tips
- Stubbing & Calibrating Wheels
- Milling Cutters & Sculpturing Tools
- Profiling Wheels & Drums
- Diamond Blades
- Grooving & Milling Wheels





Welcome to the extensive weha catalog with a wide range of tools for drilling, milling and cutting natural and artificial stone.

From draining surface tools, core bits and router tips to a wide range of profile tools and a variety of saw blades, you will find everything you need to master your daily work and successfully complete your projects.

Our tools are designed to meet the high demands of the stone processing industry - they offer precision, durability and excellent performance in every application.

Whether you need to carry out wet or dry applications or process different materials, our diamond tools deliver reliable results.

Rely on products from weha and other well-known brands to successfully master your daily challenges in stone processing.

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Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



CNC drainboard miller SET 60°

High-quality draining surface tool for CNC systems.

- Extra fine grit for creating draining surfaces
- Mainly for quartz composite material
- Bore 35 mm
- Angle 60°
- Usage: Wet

Article#	Tool holder	Model	Use rpm	Grit	Material	Ø mm
105867	35 mm	Resin-bonded	800-1000	400	Granite	125
105866	35 mm	Resin-bonded	800-1000	800	Granite	125
110071	Snail lock	Resin-bonded	800-1000	1000	Quarzkomposite	100
105868	35 mm	Resin-bonded	800-1000	1500	Granite	125
110072	Snail lock	Resin-bonded	800-1000	3000	Quarzkomposite	100
105869	35 mm	Sintered	3500	0	Granite	120
105870	35 mm	Sintered	3500	1	Granite	120
110070	35 mm	Sintered	3500	800	Granite	125

CNC drainboard miller Twin-cur-ES 100mm

For perfect surface polishing on quartz composite materials.

- Suitable for quartz composite materials
- Tool holder: Snail lock
- Model: Resin-bonded
- Usage: Wet
- Use rpm: 800
- Material: Quarzkomposite/Granite
- Ø mm: 100



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Grit
110073	200
110074	500
110075	1000
110076	2000
110077	3000

Quantity scale

2pce 10%
3pce 15%
5pce 25%



CNC drainboard miller Twin-cur-L GR 100mm

For perfect surface polishing on granite.

- Tool holder: Snail lock
- Model: Resin-bonded
- Usage: Wet
- Use rpm: 800
- Material: Granite
- Ø mm: 100

Article#	Grit
119027	200
105871	500
105872	1000
105873	2000
105874	3000
105875	Buff granite

CNC fluting tip for drainboards 12,7mm

For the production of drain grooves on 3-axis-controlled CNC systems.

- Fine sintered tool for pre-milling drain grooves
- Optimum speed approx. 6000 rpm
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Use rpm: 6000-11000
- Material: Granite
- Ø mm: 127



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Grit	Radius mm
111256	0	5,7
111257	1	6
111258	2	6,35

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond drainboard SET 45°

Precise adjusted tooling-system for the production of drainboards on manual guided machines.

- Coarse segmented drainboard millingwheel
- Angle 45°
- Basic-diameter 99 mm
- Lockable magnetic attachment
- Tool holder: Magnet
- Usage: Wet
- Material: Granite

Article#	Model	Use rpm	Grit	Ø mm
109399	Resin-bonded	2500	100	100
109400	Resin-bonded	2500	200	100
109401	Resin-bonded	2500	400	100
109402	Resin-bonded	2500	800	100
109403	Resin-bonded	2500	1500	100
109404	Resin-bonded	2500	3000	100
109405	Resin-bonded	2500	Buff	100
109372	Sintered	4000-6000	0	99

Diamond drainboard SET 60°

Precise adjusted tooling-system for the production of drainboards on manual guided machines.

- Coarse segmented drainboard millingwheel
- Angle 60°
- Basic-diameter 99 mm
- Lockable magnetic attachment
- Tool holder: Magnet
- Usage: Wet
- Material: Marble/Granite



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Model	Use rpm	Grit	Ø mm
109393	Resin-bonded	2500	200	100
109394	Resin-bonded	2500	400	100
109395	Resin-bonded	2500	800	100
109396	Resin-bonded	2500	1500	100
109397	Resin-bonded	2500	3000	100
109398	Resin-bonded	2500	Buff	100
109370	Sintered	4000-6000	0	99
109371	Sintered	4000-6000	1	100



Quantity scale

- 2pce 10%
- 3pce 15%
- 5pce 25%



Fluting router SET 12mm
R1/2“

Precisely coordinated tool system for the production of drain grooves on hand-guided machines.

- Fine sintered drain groove cutter
- Water supply from inside
- Shank R1/2“
- Recommended speed: approx. 6000 rpm
- Usage: Wet
- Material: Marble/Granite
- Ø mm: 12

Article#	Model	Use rpm	Grit
109596	Resin-bonded	2800	200
109597	Resin-bonded	2800	400
109598	Resin-bonded	2800	800
109599	Resin-bonded	2800	1500
109600	Resin-bonded	2800	3000
109601	Resin-bonded	2800	Buff
109593	Sintered	5500-6000	30
109594	Sintered	5500-6000	50
109595	Sintered	5500-6000	100

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Article#	Ø mm
126547	20
126548	25
128370	30
126554	35
126550	40
126551	50
126556	68

Dry core bit Ceramic Line M14

The ideal solution for clean and easy drilling in ceramic materials.

- For hard-fired ceramic tiles
- Also for natural stone tiles made of granite and marble
- Dry use
- Oscillating circular motion required when drilling
- Tool holder: M14
- Model: Vacuum brazed
- Drill depth mm: 60
- Usage: Dry
- Use rpm: 3000-11000
- Material: Marble/Granite/Ceram.

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Dry core bit SET Ceramic Line 5-piece

Ideal for use on an angle grinder with 11,000 rpm. An oscillating circular movement must be maintained when drilling. Starter set with the 5 most important diameters (20,25,30,35,68 mm).

- Neatly packed in aluminum case
- Suitable for hard-fired ceramic tiles
- Also suitable for natural stone tiles made of granite and marble

Set consisting of:

- 1 case
- 1 core bit Ø 20 mm
- 1 core bit Ø 25 mm
- 1 core bit Ø 30 mm
- 1 core bit Ø 35 mm
- 1 core bit Ø 68 mm

Article#	Tool holder	Model	Drill depth mm	Usage	Material
128369	M14	Vacuum brazed	60	Dry	Marble/Granite/Ceram.



Dry core bit SET granite 5-piece

The ideal solution for clean and easy drilling in granite. Starter set with the 5 most important diameters (20,25,30,35,68 mm).

- Suitable for natural stone tiles made of granite and marble
- Oscillating circular movement required when drilling
- Ideal for use on the construction site
- Segmented design

Article#	Drill depth mm	Material	Model	Tool holder	Usage
143144	70	Granite	Sintered	M14	Dry

Dry non core bit Dry Magic VAC

Dry drill bit for hard and sensitive materials.

- Hexagonal holder
- Dry use
- Use at 1,800-2,000 rpm
- Vacuum-brazed coating
- With paraffin for cooling
- Used primarily with cordless screwdrivers and drills
- Oscillating circular movement required when drilling
- Model: Vacuum brazed
- Drill depth mm: 30
- Usage: Dry
- Material: Marble/Granite/Ceram.



Quantity scale

3 pce	10%
5 pce	15%
10 pce	20%
20 pce	25%

Article#	Tool holder	Use rpm	Ø mm
121812	Hex shaft	1800-2000	6
125535	M14	1800-11000	6
121813	Hex shaft	1800-2000	8
125537	M14	1800-11000	8
121845	Hex shaft	1800-2000	10
125538	M14	1800-11000	10
125526	Hex shaft	1800-2000	12
125539	M14	1800-11000	12
121865	Hex shaft	1800-2000	14
125540	M14	1800-11000	14

Quantity scale

3 pce	10%
5 pce	15%
10 pce	20%
20 pce	25%



Wet core bit CNC Ceramic Line R1/2"

Thin-walled drill bit for ceramic materials, especially for use on CNC systems.

- Wall thickness 1 mm
- Continuous drill bit with water slots
- Tool holder: R1/2"
- Model: Sintered
- Drill depth mm: 50
- Usage: Wet
- Material: Ceramics

Article#	Use rpm	Ø mm
128924	700	105
135775	3800	16
128923	3600	22
130085	3600	25
128577	3600	30
128578	2600	32
128579	2600	35
128581	2400	50
128582	2200	60
128583	2200	68



Quantity scale

3 pce	10%
5 pce	15%
10 pce	20%
20 pce	25%



Wet core bit CNC granite R1/2" left

Thin-walled drill bit for granite with left-hand thread, especially for use on CNC machines.

- Wall thickness 1 mm
- Continuous drill bit with water slots
- Tool holder: R1/2" left
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	Drill depth mm	Use rpm	Ø mm
129513	55	4000-6000	10
127685	65	4000-6000	10
124336	80	3000-5000	10
120145	70	500-600	130
134220	65	4000-4500	16
127686	65	2500-3400	20
126936	55	1300-2100	22
122925	80	1300-2100	26
115930	40	850-1500	35
124174	55	800-1500	40
130668	55	600-1500	50
128013	65	4000-6000	6
123016	55	500-1100	68
123017	55	500-1000	70

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet core bit CNC RockPecker granite R1/2" + M14i

Thin-walled drill bit, especially for use on CNC machines.

- Wall thickness 1.2 mm
- Continuous drill bit with water slots
- Tool holder: R1/2" M14 fem.
- Drill depth mm: 55
- Usage: Wet

Article#	Use rpm	Segment mm	Ø mm
140811	4000-6000	1,2×10	10
140812	4500-5000	1,2×10	12
142444	4000-6000	1,2×10	15
142576	2300-3000	1,2×10	20
140817	1900-2600	1,0×10	25
139329	1400-2000	1,0×10	35

Wet core bit CNC SET Rockpecker 7-piece

Thin-walled drill bit, especially for use on CNC systems.

- Consisting of 1x Ø10 mm, Ø12 mm, Ø15 mm, Ø20 mm, Ø25 mm, Ø30 mm, Ø35 mm
- For wet use only
- Wall thickness 1.2 mm
- Continuous drill bit with water slots



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder	Model	Drill depth mm	Usage	Material
142377	R1/2" M14 fem.	Sintered	55	Wet	Granite

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet core bit CNC Weramic-White

Thin-walled drill bit for ceramic materials, especially for manual use.

- For wet use only
- Wall thickness 1.5 mm
- Continuous drill bit with water slots
- R¹/₂" + M14 holder
- Approx. 1,500-2,500 rpm
- Design: sintered
- Material: ceramic
- Working length: 45mm

Article#	Ø mm
145971	25
139192	35

Wet core bit granite

Easy and clean drilling in granite and other hard rock.

- High drilling speed
- Ring segment
- Universally applicable on many granites
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Material: Granite



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Drill depth mm	Use rpm	Ø mm
103449	60	500-1200	6
103452	80	4000-6000	8
111004	250	2000-3000	25

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet core bit marble R1/2"

For perfect drilling in marble and limestone.

- Continuous diamond coating
- Water slots for better cooling
- Soft, easy-to-cut bond
- Model: Sintered
- Drill depth mm: 120
- Usage: Wet
- Material: Marble

Article#	Tool holder	Use rpm	Ø mm
103466	R1/2" M14 fem.	2000-3000	25
103469	R1/2"	1800-2400	30

Wet core bit RockPecker granite R1/2"

Easy and clean drilling in granite and other hard rock.

- High drilling speed
- Segmented
- Universally applicable on many types of granite
- Tool holder: R1/2"
- Model: Sintered
- Drill depth mm: 120
- Usage: Wet
- Material: Granite



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Segments	Use rpm	Ø mm
103484	7	800-1200	70
106350	8	700-850	80
149599	3	650-750	90
106351	9	650-750	90
106349	9	600-900	100
111013	10	500-600	120

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet core bit SET CNC Wera-mic-White 8-piece

Thin-walled drills for modern ceramic materials, especially for use on CNC systems.

Consisting of:

- 1x Ø10mm
- 1x Ø15mm
- 1x Ø20mm
- 1x Ø25mm
- 1x Ø30mm
- 1x Ø35mm
- 1x Ø45mm
- 1x Ø68mm

Article#	Drill depth mm	Tool holder
146673	45	R1/2" M14 fem.

Wet core bit SET CNC Wera-mic-White 8-piece

Thin-walled drills for modern ceramic materials, especially for use on CNC systems.

Consisting of:

- 1x Ø10mm
- 1x Ø15mm
- 1x Ø20mm
- 1x Ø25mm
- 1x Ø30mm
- 1x Ø35mm
- 1x Ø45mm
- 1x Ø68mm



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder	Drill depth mm
146674	R1/2" left	45

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet non core bit granite M12x1,5 female

Non core bit for fast and precise work.

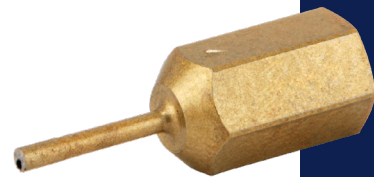
- Eccentric water hole
- Soft granite bond for fast work
- Tool holder: M12x1,5
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	Drill depth mm	Use rpm	Ø mm
108945	25	6000-11000	3
103490	25	6000-11000	5
103491	50	6000-11000	6
103492	50	5000-8000	8
103493	50	4000-6000	10
105690	50	4000-6000	12

Wet non core bit granite M14

Non core bit for fast and precise work.

- Eccentric water hole
- Soft granite bond for fast work
- Tool holder: M14
- Model: Sintered
- Usage: Wet
- Material: Granite



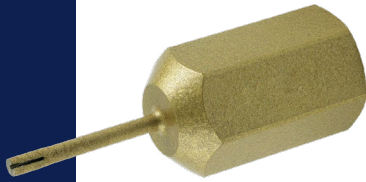
Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Drill depth mm	Use rpm	Ø mm
107275	25	6000-11000	3
111016	25	6000-11000	3,5
103494	25	6000-11000	4
103495	25	6000-11000	5
103496	50	6000-11000	6
105691	50	5000-8000	7
103497	50	5000-8000	8
103498	50	4000-6000	10
105692	50	4000-6000	12

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet non core bit granite M14 female

Non core bit for fast and precise work.

- Lateral water slot guarantees optimum water cooling
- Soft granite bond for fast work
- Tool holder: M14
- Model: Sintered
- Drill depth mm: 25
- Usage: Wet
- Use rpm: 6000-11000
- Material: Granite

Article#	Ø mm
116115	3
116116	3,5
116117	4

Wet non core bit granite R1/2"

Non core bit for fast and precise work.

- Eccentric water hole
- Soft granite bond for fast work
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Material: Granite



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Drill depth mm	Use rpm	Ø mm
120007	25	6000-11000	3
105686	25	6000-11000	5
106386	60	6000-11000	5
103486	60	6000-11000	6
105687	60	5000-8000	7
103487	60	5000-8000	8
103488	60	4000-6000	10
105688	60	4000-6000	12
119200	60	4000-6000	13
135113	60	4000-6000	16

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Wet non core bit granite R1/2"

Non core bit for fast and precise work.

- Lateral water slot
- Soft granite bond for fast work
- Used primarily on CNC systems
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	Drill depth mm	Use rpm	Ø mm
123742	25	6000-11000	4
118848	25	6000-11000	5
109275	60	6000-11000	6
134217	35	6000-11000	6
137617	20	6000-11000	6
137541	35	6000-11000	7
109276	60	5000-8000	8
109277	60	4000-6000	10
109278	60	4000-6000	12

Wet non core bit granite R1/2" left

Non core bit for fast and precise work.

- Lateral water slot
- Soft granite bond for fast work
- Used primarily on CNC systems
- Tool holder: R1/2" left
- Model: Sintered
- Usage: Wet
- Material: Granite



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Drill depth mm	Use rpm	Ø mm
133259	65	5000-8000	8
130280	60	4000-6000	10
136778	60	4000-6000	12



Quantity scale

- 3pce 10%
- 5pce 15%
- 10pce 20%
- 20pce 25%



Wet non core bit Rockpecker granite R1/2“ + M14 female

Non core bit for fast and precise work.

- Lateral water slot
- Special binding for CNC machines
- Tool holder: R1/2“ M14 fem.
- Model: Sintered
- Drill depth mm: 50
- Usage: Wet
- Material: Granite

Article#	Use rpm	Ø mm
146495	5000-8000	6
141385	5000-8000	8
141386	4000-6000	10
141388	4000-6000	12



Cable cutter

For the clean and fast trimming of diamond wires

- prevents fraying of the diamond wire
- suitable for cables up to 20 mm²

Article#	Length mm
103847	350

Diamond wire „GR-K-180“ granite 37P/m plasticized

This wire enables fast and clean block and contour cuts in mixed granite.

- Soft bond for high cutting performance



Article#	Beads	Inner rope	Ø mm
149854	37	4	8,8

Quantity scale

2 pce 10%
3 pce 15%



Article#	Length m
109914	4,13
109913	5,65

Diamond wire „U&W“ 8.8 mm 40P granite endless

Rubberized diamond wire with high flexibility, especially for Bidese “Polar junior” wire saws.

- Soft binding for precise contours
- Endlessly spliced
- Use at 26-30 m/sec
- Beads: 40
- Model: Endless
- Version: gummiert
- Material: Granite
- Ø mm: 8,8



Diamond wire 8.8 mm GR-K-180

This wire enables fast and clean block and contour cuts in mixed granite.

- Suitable for block and contour cuts in granite
- Soft bond for high cutting performance
- Diameter 8.8 mm
- 37 beads/meter
- Carrier wire 4 mm

Article#	Beads	Model	Inner rope	Version	Material	Ø mm
126023	37	Open	3,8	plastifiziert	Granite	8,8

Diamond wire press sleeve copper

For the cost-effective repair of diamond wires.

- „Diamond-Boart“ system
- Material: Copper



Quantity scale

10 pce	10%
25 pce	25%
50 pce	35%
100 pce	45%

Article#	Outer Ø mm	Inner Ø mm	Length mm	Ø mm
111966	11,4	8,5	15	11,4
105584	6	4	20	6
105585	9	5	20	9

Quantity scale

10 pce 10%
25 pce 25%
50 pce 35%
100 pce 45%



Diamond wire press sleeve steel

For the cost-effective repair of diamond wires.

■ Material: Steel

Article#	Outer Ø mm	Length mm	Ø mm
105586	6	20	6
114811	7	20	7
107081	7	23	7

Quantity scale

2 pce 10%
3 pce 15%
5 pce 35%



Finger bit 19mm Weramic-Green

The perfect solution for almost all modern ceramic materials.

- Universal milling cutter for all modern ceramic types
- Short version with working length 35 mm
- Green: higher diamond concentration
- 7,500 rpm feed rate: 220-250 mm/min
- Extremely smooth running at 7,500 rpm

Article#	WL mm	Tool holder	Model	Usage	Use rpm	Segments	Botm. Seg.	Material	Ø mm
140069	35	R1/2"	Sintered	Wet	4500-7500	6	Nein	Ceramics	19

Finger bit 22mm green granite

Produce shower bases cost-effectively.

- Specially developed for pre-milling shower bases
- Shortened diamond coating to save unnecessary costs
- Long shank for deep milling
- Bottom coating for step milling
- Binding for granite
- 5+1 segments
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Use rpm: 5000-6000
- Segments: 6
- Botm. Seg.: Ja
- Material: Granite
- Ø mm: 22



Quantity scale

2 pce 10%
3 pce 25%
5 pce 35%
10 pce 45%

Article#	WL mm
108725	25
109124	65

Quantity scale

2 pce 10%
3 pce 15%
5 pce 35%



Finger bit Racer 20mm granite

Reliable milling cutter with excellent tool life.

- For milling work up to 40 mm material thickness in full cut
- Bottom coating for step milling in difficult work
- Primarily suitable for granite
- Aggressive due to 4+1 segments
- Faster feed possible than with the standard milling cutter
- WL mm: 45
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Use rpm: 5700-5800
- Botm. Seg.: Ja
- Material: Granite
- Ø mm: 20

Article#	Segments
109431	4
110889	5

Quantity scale

2 pce 10%
3 pce 15%
5 pce 35%



Finger bit Top Racer granite

Top-Racer; synonymous with speed and reliability.

- Finger milling cutter with double segments for extremely high feed rates
- Feed rate of up to 800 mm per minute possible even on hard granite
- Can be used on all common types of granite
- Tool holder: R1/2"
- Model: Sintered
- Usage: Wet
- Use rpm: 5700-8500
- Material: Granite

Article#	Segments	WL mm	Segments	Botm. Seg.	Ø mm
112452	8	40	8	Nein	20
114953	9	40	8	Ja	20
113876	11	50	10	Ja	23

Finger bit Weramic Top Mill

Finger bit for ceramic materials such as Dekton or Lapitec.



Article#	WL mm	Tool holder	Use rpm	Ø mm
151596	25	R 1/2"	6000	20

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Finger tip 20mm silver granite

Universal and reliable in almost all types of granite.

- Original Diamut quality
- For milling work up to 30 mm material thickness in full cut
- Very easy to cut bond
- Universal use on all common types of granite
- Balanced ratio of tool life and speed

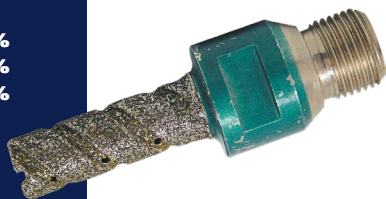
Article#	WL mm	Tool holder	Model	Usage	Use rpm	Segments	Botm. Seg.	Material	Ø mm
106252	45	R1/2"	Sintered	Wet	5000-7000	5	Nein	Granite	20

Drilling, Milling & Cutting

Finger Bits & Router Tips

Quantity scale

2 pce 10%
3 pce 15%
5 pce 35%



Finger tip for marble galvanizing

Milling marble up to 40 mm thick in full cut cleanly and quickly.

- Galvanic coating
- Coarse grit for high feed rate
- Covered face enables step-by-step milling
- Spiral groove for good cooling

Article#	Botm. Seg.	Material	Model	Tool holder	Usage	Use rpm	WL mm	Ø mm
109095	Ja	Marble	Galvanic	R1/2"	Wet	7000-8000	45	16

Router tip „Piccolo Universal“ granite

Universal solution for working with router tips.

- WL mm: 45
- Tool holder: M10
- Model: Sintered
- Cov.height mm: 8
- Usage: Wet
- Use rpm: 7000-10000
- Material: Granite



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Ø mm
118722	6
118723	8
118726	10
118727	12

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Router tip 10mm Weramic-White

For modern ceramic materials.

- Slightly conical shape, for creating perfect seams for flush-mounted sinks and ceramic hobs
- Lowering per step: 0.5-2.0 mm
- Feed rate approx. 500-700 mm/min

Article#	WL mm	Tool holder	Model	Cov.height mm	Usage	Use rpm	Material	Ø mm
146150	25	R1/2"	Sintered	10	Wet	9000-10000	Ceramics	10

Router tip 20mm granite blue

For clean rebate and contour milling in granite with a radius of 10 mm.

- Wear-resistant standard bond
- Long service life
- Wall thickness 3 mm
- Grain size 0+



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	WL mm	Tool holder	Model	Cov.height mm	Usage	Use rpm	Material	Ø mm
115789	12	M12 left	Sintered	12	Wet	6000-10000	Granite	20

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Router tip 20mm granite conical

The perfect rebate for ceramic hobs and sinks.

- For conical undercutting of ceramic hob cut-outs
- Conically ground from 19.8 mm to 18 mm
- Only for re-milling existing rebates
- Continuous coating with a water slot at the side

Article#	WL mm	Tool holder	Model	Cov.height mm	Usage	Use rpm	Material	Ø mm
107263	10	M12	Sintered	10	Wet	7000-10000	Granite	20



Router tip 20mm granite Mastercut-grey

Sintered version with extra-soft bond hardness.

- Very high cutting performance
- Wall thickness 3 mm
- M12 mounting on the right
- Grit size 0+
- Can also be used at 2,700 rpm to a limited extent
- Tool holder: M12
- Model: Sintered
- Cov.height mm: 23
- Usage: Wet
- Material: Granite
- Ø mm: 20

Article#	Bond
148861	GR-Mastercut Grau
148860	GR-Mastercut Türkis

Router tip 20mm marble galvanized

For clean rebate and contour milling in marble.

- Coated throughout
- Coated at the bottom
- Grain size 0+

Bond hardness:

- Yellow = soft
- Blue = standard
- Green = very soft
- White = standard segmented



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	WL mm	Tool holder	Model	Cov.height mm	Usage	Use rpm	Material	Ø mm
111758	10	M12	Galvanic	15	Wet	6000-10000	Marble	20

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Router tip 25mm granite blue

For clean contour milling in granite with a radius of 12.5 mm.

- Wear-resistant standard bond
- Long service life
- Wall thickness 3 mm
- Grain size 0+

Article#	Material	Model	Cov.height mm	Tool holder	Usage	Use rpm	WL mm	Ø mm
110079	Granite	Sintered	20	M14	Wet	6000-9000	20	25

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Router tip M12 granite

For fast rebate and contour milling in granite with a radius of 10 mm.

- Soft bond
- Very easy to cut
- Wall thickness 3 mm
- Grain size 0+
- Double slotting for optimum water cooling

Bond hardness:

- Yellow = soft
- Blue = standard
- Green = very soft
- White = standard segmented
- Tool holder: M12
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	WL mm	Cov.height mm	Use rpm	Ø mm
109750	6	12	7000-10000	10
107371	6	12	6000-10000	20
108934	10	15	8000-10000	20
109749	6	12	7000-10000	8

Router tip Weramic-Yellow

For modern ceramic materials.

- Slightly conical shape, for creating perfect seams for flush-mounted sinks and ceramic hobs
- Lowering per step: 0.5 mm
- Feed rate approx. 400 mm/min
- Model: Sintered
- Usage: Wet
- Use rpm: 8000-9000
- Material: Ceramics



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	WL mm	Tool holder	Cov.height mm	Ø mm
143484	20	R1/2"	15	10
137244	6	M12	20	20

Drilling, Milling & Cutting

Stubbing & Calibrating Wheels

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Calibrating wheel granite

Aggressive calibration wheel for edge polishing machines.

- 2x4 drive holes 12.5 mm on pitch circle 95 mm
- Extra soft bond for granite
- Coarse grit for high cutting performance
- Use on Comandulli Edilux
- Tool holder: 50 mm
- Model: Sintered
- Bore mm: 50
- Usage: Wet
- Segment mm: 20x8x7
- Material: Granite
- Ø mm: 258

Article#	Segments	Use rpm
128701	20	2800
119100	26	1400

Stubbing wheel Echo Plus granite

The milling ring from our partner Diamut impresses with its high cutting performance and low power consumption.

- Universal tool for rough machining
- Thanks to its geometry, it can be used on both left-hand and right-hand machines
- Can be used on all standard CNC systems and on modern rotary head saws
- 2 x 3 drive holes on 25 mm pitch circle
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	Segments	Bore mm	Use rpm	Ø mm
140514	22	14	6500-7500	56
140516	36	50	4500-5000	92

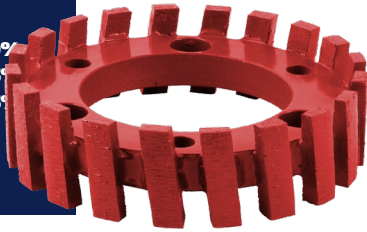
Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Stubbing wheel granite

The aggressive pre-milling cutter for a wide range of requirements.

- Segmented milling ring
- 2x3 drive holes on 63 mm pitch circle
- Alignment for machines with right-hand thread holders
- Segment length 30 mm
- Model: Sintered
- Usage: Wet
- Material: Granite

Article#	Segments	Tool holder	Bore mm	Use rpm	Grit	Ø mm
108724	25	50 mm	50	2800	00+	140
111713	7	8 mm	8	6000-11000	00+	40
105865	20	50 mm	50	3800-4300	0	85
111435	15	50 mm	50	3800-4300	00+	85

Stubbing wheel Viper granite

Original Diamut quality for the most difficult requirements.

- Segmented milling ring
- Special geometry for the most aggressive milling behavior
- Coarse bond for granite
- 2x3 drive holes on 63 mm pitch circle
- Alignment for machines with right-hand thread mountings
- Segment length 30 mm



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Segments	Tool holder	Model	Bore mm	Usage	Use rpm	Grit	Material	Ø mm
111738	16	50 mm	Sintered	50	Wet	4300	1	Granite	90



Carbide milling cutter 10
mm 105° granite

Suitable for the engraving machine WEHA
IDEA PLUS and CNC milling machine.

Article#	Material	Angle °
102800	Granite	105

Carbide milling cutter 10
mm 90° granite

Suitable for the engraving machine WEHA
IDEA PLUS and CNC milling machine.

- Angle °: 90



Article#	Material
102799	Granite
118637	Marble

Quantity scale

- 3pce 10%
- 5pce 15%
- 10pce 25%



Diamond milling cutter 10
mm 90° VACII

- Vacuum-brazed topping VACII
- Suitable for granite and marble
- For wet use only
- Centered
- Milling angle 90°

Article#	Model	Usage	Cutting angle °
121264	Vacuum sintered	Wet	90

Quantity scale

3 pce 10%
5 pce 15%
10 pce 25%



Diamond milling cutter 10 mm granite/marble galvanic

Efficient creation of fonts using CNC technology.

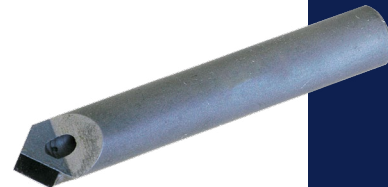
- Centered
- Tool holder: 10 mm shaft
- Model: Galvanic
- Usage: Wet
- Use rpm: 8000-10000
- Material: Marble/Granite
- Ø mm: 10

Article#	Cutting angle °
110093	105
108037	90

Diamond milling cutter 10 mm granite/marble polycrystalline

Efficient creation of fonts using CNC technology.

- Polycrystalline diamond cutting edge
- With flattened tip
- Tool holder: 10 mm shaft
- Usage: Wet
- Use rpm: 8000-10000
- Version: polycrystallin
- Material: Marble/Granite
- Ø mm: 10



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Model	Cutting angle °
111554	Polycrystallin centered	105
107473	Polycrystallin	60
107443	Polycrystallin	90
110243	Polycrystallin Plus	90
111553	Polycrystallin centered	90

Quantity scale

3pce 10%
5pce 15%
10pce 25%



Diamond milling cutter Poly-Twin 10 mm granite/marble

The most modern way to create lettering on an engraving machine.

- Two aggressive cutting edges made of polycrystalline diamond
- Centered
- High cutting performance
- Tool holder: 10 mm shaft
- Model: Polycrystallin
- Usage: Wet
- Use rpm: 8000-10000
- Version: Poly-Twin
- Material: Marble/Granite
- Ø mm: 10

Article#	Cutting angle °
144843	105
144844	120
144845	60
144842	90

Diamond sculpturing router 8 mm WL200 mm sandstone

Milling tool for deep relief work in abrasive sandstone.

- With conical shank
- Bond for very abrasive sandstone
- Maximum infeed 0.5-1.0 mm



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Material	Model	Radius mm	Tool holder	Usage	Use rpm	WL mm	Ø mm
136173	Sandstone	Sintered	25	R1/2"	Wet	8000-10000	200	8

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Diamond chamfer cutter B33 mm 44,8°

The safe solution for milling miters.

- Fine, segmented chamfer cutter
- Milling angle 44.8°
- Tool holder: 22 mm
- Model: Sintered
- Usage: Wet
- Use rpm: 4500-4800
- Material mm: 30 unkalibriert
- Profile: Miter
- Material: Granite
- Ø mm: 120

Article#	Grit
112702	0
112703	1

Diamond chamfer cutter CNC 105 mm bore 22 mm B35 mm 44,8°

The safe solution for milling miters.

- Coarse, segmented chamfer cutter
- Milling angle 44.8°
- For panel thickness 30 mm
- Tool holder: 22 mm
- Model: Sintered
- Usage: Wet
- Use rpm: 4700-5000
- Material mm: 30 unkalibriert
- Profile: Miter
- Material: Granite
- Ø mm: 105



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Grit
112700	0
112701	1

Drilling, Milling & Cutting

Profiling Wheels & Drums

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond chamfer cutter CNC 140 mm bore 35 mm B43 mm 44,8°

The safe solution for milling miters.

- Fine, segmented chamfer cutter
- Milling angle 44.8°
- For panel thickness 40 mm
- Tool holder: 35 mm
- Model: Sintered
- Usage: Wet
- Use rpm: 3800-4200
- Material mm: 40 unkalibriert
- Profile: Miter
- Material: Granite
- Ø mm: 140

Article#	Grit
112712	0
112713	1

Diamond drum Microglanz 75 mm B50 mm

Quick-change system for high-quality polishing of cut-outs on manual machines.

- Tried and tested "Microglanz" resin bond
- Two drive holes suitable for the special mandrel
- Roller length 50 mm
- For maximum stone thickness 45 mm
- Oscillating insert
- Water supply from inside
- Tool holder: 20 mm
- Usage: Wet
- Material mm: 40 unkalibriert
- Profile: Z50
- Ø mm: 75

Article#	Model	Use rpm	Grit	Material
109870	Resin-bonded	2500-4000	200	Marble/Granite
109321	Resin-bonded	2500-4000	400	Marble/Granite
109323	Resin-bonded	2500-4000	1500	Marble/Granite
109324	Resin-bonded	2500-4000	3000	Marble/Granite
109325	Resin-bonded	2500-4000	Buff	Marble/Granite
109320	Vacuum brazed	4500-6500	80/100	Granite

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond drum Oszilux 75 mm B45 mm

Polishing system for manual machines for streak-free edge polishing.

- Tried and tested "Microglanz" resin bond
- Quick-release fastener to match the required oscillation cylinder
- Water cooling from the inside
- Roller height 45 mm
- Tool holder: Oszilu×
- Usage: Wet
- Material mm: 40 unkalibriert
- Profile: Z40
- Ø mm: 75

Article#	Model	Use rpm	Grit	Material
107112	Galvanic	4500-6500	50	Granite
107113	Galvanic	4500-6500	100	Granite
107293	Resin-bonded	2500-3000	800	Marble/Granite
107115	Resin-bonded	2500-3000	Buff	Marble/Granite

Diamond drum Stoma 150 mm AL200 mm

Stoma quick lock, efficient polishing of gravestone contours on manual machines.

- Coarse roller for smoothing contours
- Long service life thanks to special coating
- Suitable for the patented STOMA quick-change holder
- For maximum stone thickness 190 mm
- Oscillating insert
- Water supply from inside
- WL mm: 200
- Tool holder: Stoma Quick Closure
- Usage: Wet
- Material mm: 190 unkalibriert
- Material: Granite
- Ø mm: 150



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Model	Use rpm	Grit
106556	Resin-bonded	1350	400
106557	Resin-bonded	1350	800
106559	Resin-bonded	1700	3000
106606	Resin-bonded	1700	10000
107711	Vacuum brazed	2500	80/100

Drilling, Milling & Cutting

Profiling Wheels & Drums

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Diamond drum Stoma-CNC 105 mm AL170 mm

The solution for polishing tombstone contours on CNC-controlled production systems.

- Fine roller for finishing milling grooves
- Very precise galvanic coating
- For maximum stone thickness 160 mm
- Oscillating insert
- Water supply from inside
- WL mm: 170
- Tool holder: 45 mm
- Usage: Wet
- Material mm: 160 unkalibriert
- Material: Granite
- Ø mm: 105

Article#	Grit
108405	400
108408	3000

Diamond milling cutter WL50 M14 VAC Gr.O

An indispensable helper on any construction site.

- Vacuum-brazed router bit
- Universal dry use
- Simple enlargement of drill holes
- Coarse grit for high stock removal
- Length used: 50 mm
- Diameter 22 mm
- Tool holder: M14
- Model: Vacuum brazed
- Usage: Dry
- Use rpm: 11000
- Material: Marble/Granite



Quantity scale

2 pce 10%
5 pce 15%
10 pce 25%

Article#	Ø mm
110268	15
108985	22

Quantity scale

2 pce 10%
3 pce 20%
5 pce 25%



Diamond milling wheel 70 mm M14 Granite

Milling tool for uncomplicated manual contour processing.

- Grit 0+
- Tool holder: M14
- Model: Sintered
- Cov.height mm: 4
- Usage: Dry
- Use rpm: 9000-11000
- Material: Granite
- Ø mm: 70

Article#	Cov.width mm
103205	35
103207	45

Diamond Profile wheel CNC SET A20 80 mm bore 22 mm

Original Diamut quality for perfect profile processing.

- Half bullnose, profile A
- High speed bond for extreme feed rates
- Many water slots for better cooling
- Coordinated grit sequence for maximum cutting performance
- Width 23 mm
- Continuous coating
- Tool holder: 22 mm
- Model: Sintered
- Usage: Wet
- Use rpm: 6500
- Material mm: 20 unkalibriert
- Profile: A20
- Radius mm: 10
- Material: Granite
- Ø mm: 80

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Article#	Grit
112838	1
112839	2
112840	3

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond profile wheel CNC SET A30 80 mm bore 22 mm

Original Diamut quality for perfect profile processing.

- Half bullnose, profile A
- High-speed bond for extreme feed rates
- Coordinated grit sequence for maximum cutting performance
- Bore 22 mm
- Width 33 mm
- Tool holder: 22 mm
- Usage: Wet
- Material mm: 30 unkalibriert
- Profile: A30
- Radius mm: 15
- Material: Granite
- Ø mm: 80

Article#	Model	Use rpm	Grit
106000	Mineral	1500-1800	1000
115700	Mineral	1500-1800	3000
112725	Sintered	6000-11000	0
112726	Sintered	6500	1
112727	Sintered	6500	2
112728	Sintered	6500	3

Diamond profile wheel CNC SET V30 80 mm bore 22 mm

Original Diamut quality for perfect profile processing.

- Round edge, profile V (not calibrated)
- Mineral polishing roller
- Tried and tested over many years for use on CNC systems
- Use only with adaptive pressure
- Water supply from inside
- Width 33 mm
- Tool holder: 22 mm
- Usage: Wet
- Material mm: 30 unkalibriert
- Profile: V30
- Radius mm: 15
- Material: Granite

Article#	Model	Use rpm	Grit	Ø mm
106043	Mineral	1500-1800	600	80
106044	Mineral	1500-1800	1000	80
112781	Resin-bonded	2000	800	95
112782	Resin-bonded	2000	1500	95
112783	Resin-bonded	2000	3000	95
112721	Sintered	6000-11000	0	80
112723	Sintered	6500	2	80
112724	Sintered	6500	3	80

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Diamond profile wheel CNC SET Z45 20 mm 7-piece

Original Diamut quality for perfect profile machining

- For granite
- Processing set for small inner radii (straight edge)
- Continuous coating for vibration-free running
- R1/2" holder
- Diameter 20 mm
- Use at 7000 rpm (milling); 4500 rpm (polishing)
- Maximum feed rate 400 mm/min (milling); 300 mm/min (polishing)
- Polishers must not be used with pressure, only on infeed

Article#	Tool holder	Model	Usage	Use rpm	Material mm	Profile	Radius mm	Material	Ø mm
143872	R1/2"	Mineral	Wet	7000	40 unkalibriert	Z45	10	Granite	20

Diamond profile wheel CNC SET Z45 20 mm R1/2"

For perfect polishing in conjunction with Diamut pre-milling cutters.

- Resin-bonded polishing tool for small internal radii
- Continuous coating for vibration-free running
- Use at 4500 rpm
- Maximum feed rate 300 mm/min
- Use without adaptive pressure
- Usage: Wet
- Material mm: 40 unkalibriert
- Material: Granite
- Ø mm: 20



Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Tool holder	Model	Grit
141260	R 1/2"	Metalbound	0
141261	R 1/2"	Metalbound	1
141262	R 1/2"	Metalbound	2
141264	R 1/2"	Metalbound	3
114763	R1/2"	Resin-bonded	4
131079	R 1/2"	Resin-bonded	Pos. 6
133511	R 1/2"	Resin-bonded	Pos. 7 Polierer

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond profile wheel CNC SET Z45 80 mm bore 22 mm

Original Diamut quality for perfect profile processing.

- Straight edge, Z profile
- High speed bond for extreme feed rates
- Coordinated grit sequence for maximum cutting performance
- Width 45 mm
- Tool holder: 22 mm
- Usage: Wet
- Material mm: 40 unkalibriert
- Profile: Z40
- Radius mm: 40
- Material: Granite
- Ø mm: 80

Article#	Model	Use rpm	Grit
106271	Mineral	1500-1800	600
106272	Mineral	1500-1800	1000
112730	Sintered	6500	1
112731	Sintered	6500	2
112732	Sintered	6500	3

Diamond profile wheel CNC SET Z50 75 mm bore 22 mm

For perfect polishing in conjunction with Diamut router bits.

- Resin-bonded polishing tool for straight edges, profile Z
- Segmented coating for perfect water cooling
- Height 50 mm
- Maximum feed rate 1000 mm/min
- Can be used with adaptive pressure
- Tool holder: 22 mm
- Model: Resin-bonded
- Cov.height mm: 3
- Usage: Wet
- Use rpm: 2000-2500
- Material mm: 40 unkalibriert
- Profile: Z50
- Radius mm: 37,5
- Material: Granite
- Ø mm: 75



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Grit
101471	400
101472	800
101473	1500
101474	3000
113657	Buff

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Diamond profile wheel SET A30 22,2 hand-held

Precisely coordinated tool system for the production of profile edges on hand-guided machines.

- Fine sintered pre-milling cutter
- Continuously coated
- With ball bearing mounted scanning ring at the bottom
- Mounting hole 22.2 mm
- Including fitting screw M8
- Profile shape A30
- Radius 15 mm
- Tool holder: 22,2
- Usage: Wet
- Material mm: 30 unkalibriert
- Profile: A30
- Radius mm: 15
- Material: Marble/Granite
- Ø mm: 70

Article#	Model	Use rpm	Grit
106830	Sintered	4000-6000	1
106832	Resin-bonded	1500-4000	400

Diamond profile wheel SET V20 22,2 hand-held

Precisely coordinated tool system for the production of profile edges on hand-guided machines.

- Tool holder: 22,2
- Model: Resin-bonded
- Usage: Wet
- Use rpm: 1500-4000
- Material mm: 20 unkalibriert
- Profile: V20
- Radius mm: 10
- Material: Marble/Granite
- Ø mm: 60

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Article#	Grit
106856	400
106857	600

Drilling, Milling & Cutting

Profiling Wheels & Drums

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Diamond profile wheel SET V30 22,2 hand-held

Precisely coordinated tool system for the production of profile edges on hand-guided machines.

- Fine sintered pre-milling cutter
- Continuously coated
- With ball-bearing scanning ring at the bottom
- Including M8 fitting screw
- Tool holder: 22,2
- Usage: Wet
- Material mm: 30 unkalibriert
- Profile: V30
- Radius mm: 15
- Material: Marble/Granite
- Ø mm: 70

Article#	Model	Use rpm	Grit
106862	Resin-bonded	1500-4000	400
106863	Resin-bonded	1500-4000	600
106864	Resin-bonded	1500-4000	800
106865	Resin-bonded	1500-4000	1500
113123	Resin-bonded	1500-4000	3000
106860	Sintered	4000-6000	1
106861	Sintered	4000-6000	2

Dresser

For planning and dressing the SIC grinding wheels.

- Size 25 x 8 x 10 mm
- Length with handle 240 mm



Quantity scale

2pce 5%
3pce 10%
5pce 15%

Article#	Model	Material
104935	Sintered	SIC

Quantity scale

2 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Diamond saw blade for die grinders granite

Diamond tool for professional sculptors.

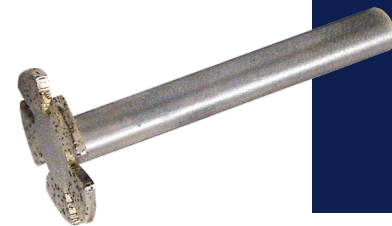
- For use on pneumatic die grinders
- Suitable for 6 mm collets
- Preferably used on granite
- Continuously sintered full-surface diamond coating
- Coating width 1.8 mm
- Model: Sintered
- Cov.width mm: 1,8
- Usage: Dry
- Material: Granite
- Form: Diamond blade
- Shank mm: 6×45

Article#	Use rpm	Ø mm
107148	30000-40000	20
107150	25000-35000	30
107151	25000-35000	40

Diamond saw blade for die grinders granite segmented

Diamond tool for professional sculptors.

- For use on pneumatic die grinders
- Suitable for 6 mm collets
- Preferably used on granite
- Sintered, segmented diamond coating
- Coating width 1.5 mm
- Model: Sintered
- Usage: Dry
- Material: Granite
- Form: Diamond blade
- Shank mm: 6×45



Quantity scale

2 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Use rpm	Ø mm
103532	20000	30
103534	16000	40
103539	14000	50

Quantity scale

2 pce 10%
5 pce 25%
10 pce 35%
25 pce 45%



Article#	Cov.width mm	Ø mm	Shank mm
121619	1,6	15	6×45
121620	1,6	20	6×45
121621	1,6	25	6×60
120210	2	25	6×45
121622	1,6	30	6×45
121623	1,6	40	6×45
126537	2	40	6×45

Diamond saw blade for die grinders granite Turbo full surface

Diamond tool for professional sculptors.

- Use on high-speed die grinders
- Soft bond for granite
- Dry use
- High removal rate due to turbo surface
- Primarily suitable for sculpting work
- Coating width 1.6 mm
- Diameter 15 mm
- Model: Sintered
- Usage: Dry
- Material: Granite
- Form: Diamond blade

Diamond saw blade for die grinders granite Turbo-wreath-coating

Diamond tool for professional sculptors.

- For use on pneumatic die grinders
- Suitable for 6 mm collets
- Preferably used on granite
- Continuously sintered turbo diamond coating
- Coating width 1.8 mm
- Model: Sintered
- Usage: Dry
- Material: Granite
- Form: Diamond blade
- Shank mm: 6×45



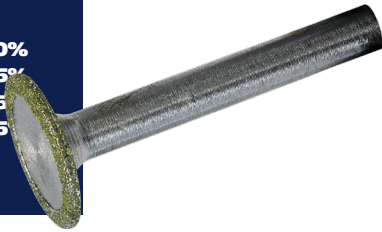
Quantity scale

2 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Ø mm
107152	50
107153	60

Quantity scale

2 pce 10%
5 pce 25%
10 pce 35%
25 pce 45%



Diamond saw blade for die grinders marble

Diamond tool for professional sculptors.

- For use on pneumatic die grinders
- Suitable for 6 mm collets
- Preferably used on marble
- Electroplated diamond coating
- Model: Galvanic
- Usage: Dry
- Material: Marble
- Form: Diamond blade
- Shank mm: 6

Article#	Use rpm	Ø mm
105965	30000-40000	10
103531	30000-40000	20
108140	25000-35000	30
103541	20000-30000	55

Dry use saw blade ceramics „Turbo thin Weramic“

For fast and clean cuts on ceramic materials.

- Very good cutting quality on many types of ceramic
- Sharp-edged cut without chipping
- Continuous turbo coating
- Maximum cutting depth with relatively small cutting width
- Tool holder: 22,2
- Model: Sintered
- Core model: Standard
- Material: Ceramics



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Ø mm
108240	115
108241	125



Drilling, Milling & Cutting

Diamond Blades

Quantity scale

- 3pce 10%
- 5pce 15%
- 10pce 20%
- 20pce 25%



Dry use saw blade ceramics „Ultra thin Weramic“

The scalpel among diamond blades.

- Excellent cutting quality on many types of ceramic
- Sharp-edged cut without chipping
- Incl. aluminum flange
- High stability despite very narrow cutting width
- Model: Sintered
- Material: Ceramics

Article#	Tool holder	Cov.width mm	Ø mm
116163	22,2	1,2	115
116164	22,2	1,2	125
142937	M14	1,2	125
116165	22,2	1,2	150
116166	22,2	1,4	180
116167	22,2	1,6	230

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Dry use saw blade granite „Gift Gr“

This saw blade cuts excellently even under high loads in granite.

- Lateral broaching segments for optimum free cutting
- Special bond for the hardest granites
- Sintered design
- Blade height 7 mm
- Highly concentrated
- Stable special blade ensures smooth running under the highest loads
- Model: Sintered
- Core model: Standard
- Material: Granite

Article#	Tool holder	Ø mm
101533	22,2 + 3 driving holes	115
103570	22,2	115
103571	M14 aluminum flange	115
111193	22,2 + 3 driving holes	125
103580	22,2	125
103581	M14 aluminum flange	125
125980	M14 steel flange	125
106054	22,2	150
112084	M14 aluminum flange	150
106149	22,2	180
111194	22,2 + 6 driving holes	230
103707	22,2	230
105196	M14 aluminum flange	230
120022	M14 steel flange	230

Dry use saw blade granite „Gift-Double“

This saw blade cuts excellently even under high loads in granite.

- Lateral broaching segments for optimum free cutting
- Special bond for the hardest granites
- Sintered design
- Blade height 7 mm
- Highly concentrated
- Stable special blade ensures smooth running under the highest loads
- Reinforced blade and wider segments provide more stability
- Segments: 12
- Model: Sintered
- Core model: Standard enforced
- Material: Granite
- Ø mm: 125



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder
114321	22,2 + 3 driving holes
115656	22,2
112936	M14 steel flange

Drilling, Milling & Cutting

Diamond Blades

Quantity scale

3 pce	10%
5 pce	15%
10 pce	20%
20 pce	25%



Article#	Tool holder	Ø mm
108163	22,2	115
108164	M14 aluminum flange	115
108166	22,2	125
108165	M14 aluminum flange	125
112038	M14 steel flange	125
108167	22,2	150
112070	M14 steel flange	150
108168	22,2	180
108169	22,2	230
108170	M14 aluminum flange	230

Dry use saw blade granite „Gift-Duo“

Universal blade with very good cutting performance, even in granite.

- Sintered saw blade with high diamond concentration
- Universal bond for granite, marble, concrete, Ytong, roof tiles, terrazzo, basalt, sandstone
- Gift toothing to protect the base body during curved cuts
- Precise cut even under high loads thanks to stable special blade
- Model: Sintered
- Core model: Standard
- Material: Granite

Dry use saw blade granite „Gift-Duo-2“

An important combination tool for every construction site and workshop.

- Lateral diamond coating for light grinding work
- Turbo coating for good cutting performance in granite
- Sintered design
- Sturdy special blade
- Lightweight aluminum support flange makes it easy to create notches
- Model: Sintered
- Core model: Standard
- Material: Granite



Quantity scale

3 pce	10%
5 pce	15%
10 pce	20%
20 pce	25%

Article#	Tool holder	Ø mm
115931	22,2	125
115932	M14	125
130353	22,2	150
130355	M14	150
115935	22,2	230
115936	M14	230

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Dry use saw blade granite „GR-U+“

Laser-welded segments, very aggressive and extremely safe.

- Sturdy hard steel core for maximum cutting precision
- Highest possible connection forces thanks to laser-welded segments
- Strong segmentation for maximum possible cooling during the cutting process
- Special, easy-to-cut granite bond
- Blade height 10 mm
- Model: Sintered
- Core model: Standard
- Material: Granite

Article#	Segments	Tool holder	Ø mm
103567	9	22,2	115
103577	9	22,2	125
103578	9	M14	125
103702	18	22,2	230
103704	18	M14	230

Dry use saw blade granite „GR-U/SH UNI“

Inexpensive and universal cut-off wheel for natural stone and building materials.

- Sintered saw blade
- Universal bond for all building materials e.g. natural stone, brick, concrete, Ytong, roof tiles
- Layer height 7 mm
- Model: Sintered
- Core model: Standard
- Material: Granite



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder	Ø mm
103569	22,2	115
103579	22,2	125
106470	M14	125
103706	22,2	230
106144	M14	230



Dry use saw blade granite „Motion“

Universal blade with very good cutting performance, even in granite.

- Sintered cutting blade with high diamond concentration
- Universal bond for granite, marble, concrete, Ytong, roof tiles, terrazzo, basalt, sandstone
- Gift toothing to protect the base body during curved cuts
- Precise cut even under high loads thanks to stable special blade
- Material: Granite

Article#	Ø mm
152615	125
152618	230

Dry use saw blade granite „Styx“

Diamond cutting blade for all building materials such as granite, concrete, sandstone.

- Very good cut even under high loads thanks to the coating height of 12 mm
- Matrix special coating
- Application parameters D 230 6200 rpm D125/ 12500 rpm
- Feed rate: D230 30 mm 1.7 m/min D125 20 mm/1.7m/min
- Tool holder: 22,2
- Material: Granite



Article#	Ø mm
152625	125
152626	230

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Dry use saw blade marble „Dia-Duo“

Universal combination tool for every construction site and workshop.

- Diamond coating on the side for light sanding work
- Electroplated coating on both sides for producing fine surfaces
- Sturdy special steel blade
- Robust steel support flange makes it easy to create notches
- Mounting 22.2 mm
- Model: Galvanic
- Core model: Standard enforced
- Material: Marble

Article#	Tool holder	Ø mm
102285	M14	125
114706	22,2	230

Dry use saw blade marble galvanic

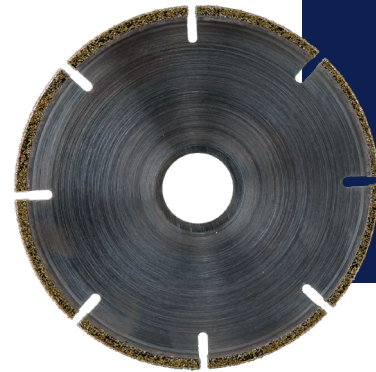
The special saw blade when it comes to processing marble and limestone.

- Electroplated cutting disc
- Very clean cutting edges
- Hardened blade for maximum stability
- Consistent cutting performance over the entire service life
- Lightweight aluminum support flange makes it easy to create notches
- Model: Galvanic
- Material: Marble

Article#	Tool holder	Ø mm
103563	22,2	115
103575	22,2	125
106585	M14	125
103699	22,2 aluminum flange	230
103698	22,2	230
105974	55 mm	230
120293	M14	230

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Drilling, Milling & Cutting

Diamond Blades

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Dry use saw blade sandstone „Gift Sa“

Perfect cutting performance and very good tool life even on the most abrasive sandstones.

- Lateral broaching segments for optimum free cutting
- Special bond for the most abrasive sandstones
- Sintered design
- Coating height 7 mm
- Highly concentrated
- Stable special blade ensures smooth running under the highest loads
- Robust steel support flange makes it easy to create notches
- Model: Sintered
- Core model: Standard
- Cov.height mm: 7
- Material: Sandstone

Article#	Segments	Tool holder	Ø mm
111578	12	22,2 + 3 driving holes	125
103584	12	22,2	125
106166	12	M14 steel flange	125
106053	15	22,2	150
112068	15	M14 steel flange	150
111791	21	22,2 + 6 driving holes	230
103710	21	22,2	230
103711	21	22,2 steel flange	230
106177	21	M14 steel flange	230

Dry use saw blade sandstone „Gift-Duo-2“

An important combination tool for every construction site and workshop.

- Lateral diamond coating for light grinding work
- Turbo coating for good cutting performance in sandstone
- Sintered design
- Sturdy special blade
- Model: Sintered
- Core model: Standard
- Material: Sandstone



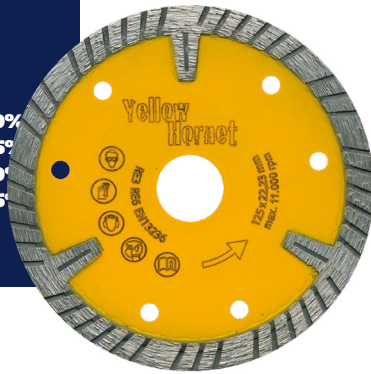
Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder	Ø mm
115933	22,2	125
115934	M14	125
133752	M14	150
115937	22,2	230
115939	M14	230

Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%



Article#	Tool holder	Ø mm
130314	22,2	125
130315	M14	125
130316	22,2	230

Dry use saw blade sandstone „Yellow Hornet“

Service life-oriented cutting disc with excellent cutting performance on sandstone.

- Lateral broaching segments for optimum free cutting
- Special bond for sandstone
- Continuous coating
- Sintered design
- Coating height 10 mm
- Stable special blade ensures smooth running under the highest loads
- Robust steel support flange makes it easy to create notches
- Model: Sintered
- Core model: Standard
- Material: Sandstone

Dry use saw blade sandstone/granite „Gift-FM“

Price-oriented blade with excellent cutting performance on sandstone.

- Lateral broaching segments for optimum free cutting
- Binding for sandstone
- Sintered design
- Blade height 7 mm
- Stable special blade ensures smooth running under the highest loads
- Model: Sintered
- Core model: Standard
- Material: Granite/Sandstone



Quantity scale

3 pce 10%
5 pce 15%
10 pce 20%
20 pce 25%

Article#	Tool holder	Ø mm
116093	22,2	125
111159	M14	125
116097	22,2	150
111428	M14	150
119250	22,2	230
104840	M14	230

Drilling, Milling & Cutting Diamond Blades



Article#	Ø mm
151924	350
151761	400

Wet use saw blade ceramics „Blue Runner“

Diamond cutting blade of the latest generation for cutting ceramic materials, e.g. Dekton, Lapitec, Laminam.

- Very clean cutting edge at high feed rate
- No resharping necessary
- High feed rate also possible at lower speeds
- Sandwich core
- Segment height: 10 mm
- Application parameters: 2200 - 2400 rpm
- Feed rate: 1.2 - 1.5 m/min (for material thickness 20 mm)
- Tool holder: 60 mm
- Segments: 31
- Material: Ceramics

Wet use saw blade ceramics „Ultra Thin Weramic“

The scalpel among diamond blades!

- Excellent cutting quality on many types of ceramic
- Sharp-edged cut without chipping
- Reinforced flange area
- High stability



Quantity scale

2 pce	10%
3 pce	15%
5 pce	25%

Article#	Tool holder	Cov.width mm	Cov.height mm	Ø mm
119924	30 mm	1,6	10	250
119925	30 mm	2	10	300
118738	60 mm	2,5	8	350

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Wet use saw blade ceramics „Weramic-yellow“

The cut-off wheel for ceramics with extra sharpness.

- Reinforced range 300 mm
- Possible speed 1700 2100 rpm
- Optimum speed 1950 rpm
- Tool holder: 60 mm
- Core model: Silent enforced
- Thickn. mm: 4,5 / 2,5

Article#	Outer Ø mm	Ø mm
146151	408	400
147661	458	450
147662	508	500

Wet use saw blade granite „G40-20“

High-quality cut-off wheel for use on construction saws.

- Very soft bond for granite
- Short toothed
- Specially developed for use on construction saws
- Material: Granite



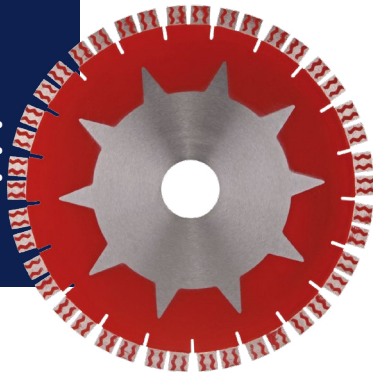
Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Segments	Tool holder	Core model	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
103728	30	30 mm	Standard	260	20×2,5×10	240	1,8	250
103760	36	30 mm	Silent	310	20×2,5×10	290	1,8	300
103758	36	30 mm	Standard	310	20×2,5×10	290	1,8	300
103773	42	30 mm	Silent	360	20×3,0×10	340	2,2	350
103772	42	30 mm	Standard	360	20×3,0×10	340	2,2	350
103774	42	60 mm	Silent	360	20×3,0×10	340	2,2	350

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Wet use saw blade granite „GR-Rot“

Our saw blade with the widest performance spectrum.

- Ideal for higher peripheral speeds
- Also suitable for less powerful machines
- Optimized cooling
- Soft, easy-to-cut bond
- Noise-insulated core
- Tool holder: 60 mm
- Core model: Silent
- Material: Granite

Article#	Segments	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
102226	42	380	20×3,5×20	340	2,2	350
111741	48	430	20×3,5×20	390	2,5	400
111899	52	480	20×3,8×20	440	2,8	450
111742	60	530	20×3,8×20	490	2,8	500
111743	72	630	20×4,5×20	590	3,5	600
102237	76	680	20×4,5×20	640	4	650
111744	80	730	20×5,0×20	690	4	700
111745	92	830	20×5,5×20	790	4,5	800

Wet use saw blade granite „Grey Leopard“

According to the motto, “time is money”. And yet no compromises on cutting quality.

- Extremely high cutting ability
- Arranged diamonds
- Cutting performance of up to 1600 cm² per minute possible
- Short segmentation for high cutting performance
- Noise-reduced core
- Blade height 20 mm
- Bore 60 mm
- Tool holder: 60 mm
- Segment mm: 24×3,2×20
- Material: Granite



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Segments	Core model	Outer Ø mm	Core Ø mm	Thickn. mm	Ø mm
135350	43	Silent	413	373	2,5	400
137682	42	Silent enforced	430	390	4,5/2,5	400
136910	50	Silent	476	436	2,8	450
139473	56	Silent	526	486	2,8	500

Quantity scale

2 pce 10°
3 pce 15°
5 pce 25°



Wet use saw blade granite „Quarzit Pro-Q“

Most reliable cutting disc for most types of quartzite.

- Special bond for quartzite
- Very good water cooling due to 24 mm long segments
- For machines from approx. 10 kW power
- Sharp and straight cutting edges
- Very fine cutting surfaces
- Silent core with 42 segments
- Reinforced core for high stability
- Ideal for all cuts and mitre cuts
- Peripheral speeds 30-42 m/sec
- Feed rate for full cut of 2 cm 2.2-2.4 m/min
- Feed rate for full cut of 3 cm 1.5-1.9 m/min

Article#	Core model	Thickn. mm	Material	Outer Ø mm	Segment mm	Segments	Tool holder	Ø mm
146186	Silent enforced	4,5 / 2,5	Granite	430	24×3,2×20	42	60 mm	400

Wet use saw blade granite „Shark One“

Diamond cutting blade specially designed for cutting granite, quartz composite and engineered stone.

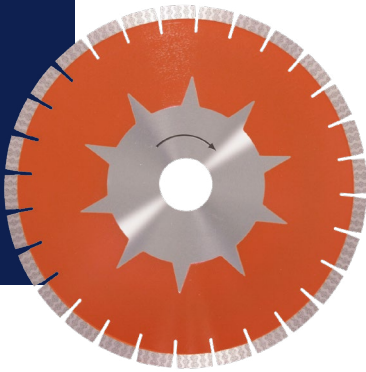
- Perfect cutting edge thanks to matrix segments, even at extremely high feed rates
- Segment height: 20 mm
- Application parameters: 2100 - 2450 rpm
- Feed rate granite: up to 10 m/min
- Feed rate quartz composite: up to 12 m/min
- Tool holder: 60 mm
- Material: Granite/Marble/Quarzkomposit



Article#	Ø mm
152118	350
152119	400

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Wet use saw blade granite „Straight-Formation“

Good cutting performance at low cost.

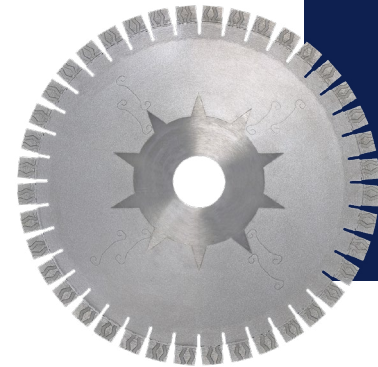
- Optimum peripheral speed 35-38 m/sec
- Recommended motor power from 7.5 kW
- Arranged diamond distribution
- Very easy-cutting bond
- Segment length 40 mm
- Segment height 15 mm
- Noise-insulated core
- Tool holder: 60 mm
- Core model: Silent
- Material: Granite

Article#	Segments	Segment mm	Thickn. mm	Ø mm
115173	28	40×3,2×15	2,5	400
115178	32	40×3,4×15	2,8	450

Wet use saw blade granite „Titan-Silber“

The cut-off wheel for modern bridge saws.

- Laser-welded segments
- Cutting performance up to 1200 cm/min
- Recommended motor power from 15 kW
- Segment length 25 mm
- Segment height 20 mm
- Suitable for granite
- Noise-insulated core
- Core model: Silent
- Material: Granite



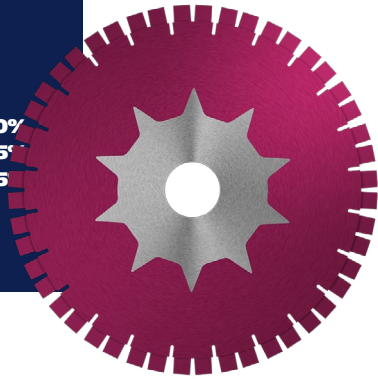
Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Segments	Tool holder	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
110894	40	60 mm 3ML 14mm TK 130mm	420	25×3,5×20	380	2,5	400
110895	40	60 mm 6ML 14mm TK 170mm	420	25×3,5×20	380	2,5	400
110357	40	60 mm	420	25×3,5×20	380	2,5	400
111024	44	60 mm	470	25×3,8×20	430	2,8	450
110397	50	60 mm	520	25×3,8×20	480	2,8	500
110854	60	60 mm	620	25×4,6×20	580	3,5	600

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Wet use saw blade granite „UNIV-2“

Universal cutting disc for granite, quartzite and ceramics.

- Easy-cutting cutting disc for universal use on granite, quartzite, marble and ceramic materials.
- Widely serrated, with segment length 20 mm
- Sharp and straight cutting edges
- Ideal for all cuts and mitre cuts
- 48 segments
- Optimum speed for granite 1450 rpm
- Optimum speed for quartzite 1350 rpm
- Optimum speed for ceramic 1700 rpm

Article#	Segments	Tool holder	Core model	Segment mm	Material	Ø mm
143526	28	60 mm	Silent	20×3,5×20	Marble/Granite/ Ceram.	400

Wet use saw blade granite „White Lion“

Suitable for quartz composite and hard granite.

- Excellent cutting performance on quartz composite
- Problem solver on hard granites
- Special segment shape for maximum cooling
- Very clean cutting edges
- Noise-insulated core
- Tool holder: 60 mm
- Core model: Silent
- Material: Granite



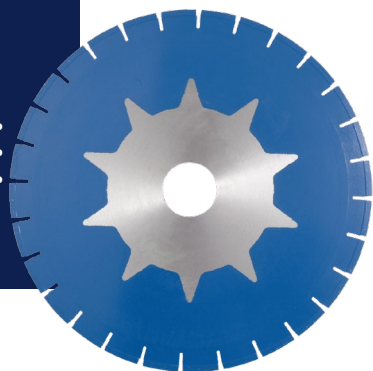
Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Wet use saw blade marble „DM-3“

Cuts your most delicate types of marble safely and cleanly.

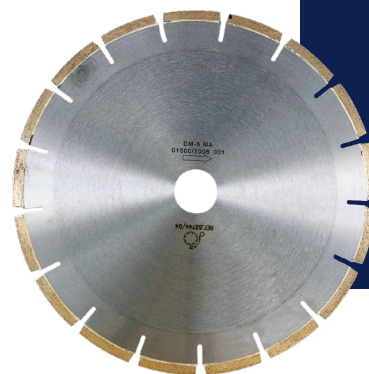
- Very soft bronze bond
- Tightly serrated
- Segment length 40 mm
- Segment height 7 mm
- Bore 60 mm
- Noise-insulated core
- Tool holder: 60 mm
- Core model: Silent
- Material: Marble

Article#	Segments	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
103776	28	405	40×3,6×7	390	2,5	400
103789	36	505	40×4,4×7	490	2,8	500
103798	42	605	40×5,5×7	590	3,5	600
103806	40	705	40×6,2×7	690	4	700
103810	46	805	40×6,5×7	790	4,5	800

Wet use saw blade marble „DM-5“

Universal saw blade for marble and limestone.

- Soft bronze bond
- Good service life
- Tightly toothed
- Segment length 40 mm
- Segment height 7 mm
- Bore 30 mm
- Material: Marble



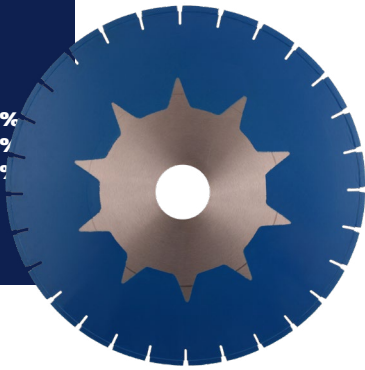
Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Segments	Tool holder	Core model	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
103727	17	30 mm	Standard	255	40×2,8×7	340	1,8	250
103754	21	30 mm	Standard	305	40×2,8×7	290	1,8	300
103778	28	60 mm	Silent	405	40×3,6×7	390	2,5	400
103791	36	60 mm	Silent	505	40×4,4×7	490	2,8	500

Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%



Wet use saw blade marble „Jura-V“

Perfect cutting edges, especially on limestone.

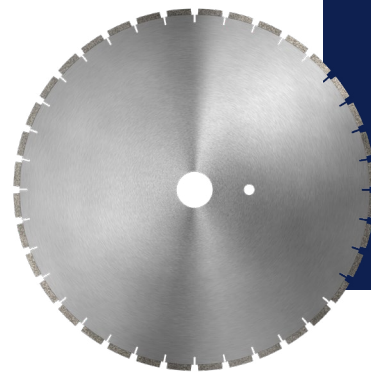
- Special bond for Jura marble and other soft marble and limestone types
- Segment length 40 mm
- Segment height 7 mm
- Very easy to cut
- Hole 60 mm
- Noise-insulated core
- Tool holder: 60 mm
- Core model: Silent
- Material: Marble

Article#	Segments	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
102245	21	305	39×3,0×7,5	290	1,8	300
102244	28	405	40×3,6×7	390	2,5	400
102246	36	505	40×4,1×7	490	2,8	500

Wet use saw blade sandstone „Kist SA-N/H“

Diamond cutting blade for abrasive sandstone.

- Ideal for a peripheral speed of 45-60 m/sec
- Recommended from a power of 15kW
- Mixed bond for a long service life
- Noise-insulated core
- Suitable for soft and medium-hard sandstone



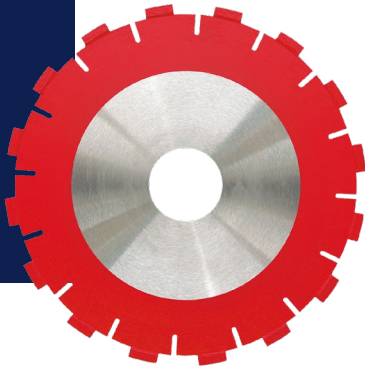
Quantity scale

2 pce 10%
3 pce 15%
5 pce 25%

Article#	Segments	Tool holder	Core model	Outer Ø mm	Segment mm	Core Ø mm	Thickn. mm	Material	Ø mm
135645	36	60 mm	Silent	610	40×7,0×10	590	3,5	Sandstone	600

Quantity scale

2pce 10%
3pce 15%
5pce 25%



Wet use grooving wheel granite

For milling water noses on edge grinding machines or bridge saws.

- Segment length 20 mm
- Segment height 7 mm
- Soft binding for granite
- Noise-insulated core
- Milling width 6 mm
- Core model: Silent
- Material: Granite

Article#	Segments	Tool holder	Outer Ø mm	Cov.width mm	Segment mm	Core Ø mm	Thickn. mm	Ø mm
110578	16	50 mm	202	6	20×6×7	190	4,2	200
122040	16	50 mm	247	4	20×4×7	235	4,2/3,5	250
103237	16	50 mm	247	6	20×6×7	235	4,2	250
106070	28	60 mm	352	6	20×6×7	340	4,2	350
105465	32	60 mm	405	8	20×8×7	390	4,2	400

Wet use milling wheel PVC granite

For efficient milling of large areas on bridge saws.

- Soft bond for granite
- Milling width 40 mm
- Bore 60 mm
- Low-noise PVC base body
- Diameter 400 mm
- Core thickness 17 mm
- Diagonally segmented
- Tool holder: 60 mm
- Model: Sintered
- Grit: 0+
- Segment mm: 40×7×7
- Thickn. mm: 17
- Material: Granite



Quantity scale

2pce 10%
3pce 15%
5pce 25%

Article#	Segments	Outer Ø mm	Core Ø mm	Ø mm
106285	36	350	335	350
108213	42	400	385	400

Notice

[illegible]

Cable cutter	21
Calibrating wheel	30
Chamfering wheel	35,36
CNC core bit	11,12,13
Core bit	9,10,14,15,16
Drainboards	5,6,7,8
Dresser	44
Finger tip	24,25,26
Grooving wheel	64
Milling cutter	32,33,34,38
Milling wheel	39,64
Non core bit	10,17,18,19,20
Polishing drum	36,37,38
Press sleeve	22,23
Profile wheel	39,40,41,42,43,44
Router tip	26,27,28,29
Saw blade	
	45,46,47,48,49,50,51,52,53,54,55,56,57,58,59,60,61,62,63
Sculpturing router	34
Stubbing wheel	30,31
Wire	21,22

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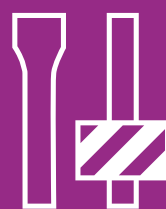
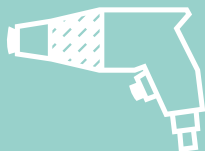
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Subject to errors, changes and technical developments.

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